

**AMENDMENTS TO THE CLAIMS WITH MARKINGS TO SHOW CHANGES MADE,  
AND LISTING OF ALL CLAIMS WITH PROPER IDENTIFIERS**

1.-10. (Canceled)

11. (Previously presented and allowed) Method of making a support structure for a guideway of a maglev vehicle, comprising the steps of:

- providing a stator lamination stack by interlocking stacked and stamped stator laminations according to predefined stamping patterns with aligned openings on a backside thereof,
- placing end plates at end surfaces of the stator lamination stack,
- inserting load-bearing bolts into the openings of the stator lamination stack,
- urging means for holding the stator lamination stack under pressure against the end plates,
- inserting the stator lamination stack with the load-bearing bolts into openings of a U section of a guideway beam, and
- securing the load-bearing bolts to the U section of the guideway beam.

12. (Previously presented and allowed) Method according to claim 11, wherein the stator lamination stack is treated prior to insertion into the U section by a casting process.

13. (Previously presented and allowed) Method according to claim 11, wherein the load-bearing bolts are secured to the guideway beam by an interference fit of fastening elements in a space between the load-bearing bolts and the openings of the U section.

14.-18. (Canceled)

19. (Previously presented and allowed) Method according to claim 11, wherein the stator lamination stack is treated prior to insertion into the U by an impregnation process.
20. (Previously presented and allowed) Method according to claim 11, wherein the load-bearing bolts are secured to the guideway beam by welding fastening elements to the U section.
21. (Previously presented and allowed) Method according to claim 11, wherein the opening of the U section are made by milling or flame cutting.